

RECOMMENDED MOUNTING HOLE PATTERN FOR .063 THICK PC BOARD

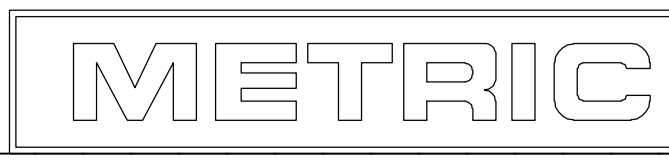
.035	0.89	1.000	25.40
.032	0.81	.588	14.94
.0250	0.635	.505	12.83
.025	0.64	.295	7.49
.020	0.51	.200	5.08
.010	0.25	.110	2.79
.008	0.20	.100	2.54
.005	0.13	.092	2.34
.004	0.10	.063	1.60
.003	0.08	.060	1.52
.0015	0.038	.050	1.27
.0010	0.025	.044	1.12
.000150	0.0038	.040	1.02
IN	MM	IN	MM

CONVERSION TABLE

1. MATERIAL:
 BASE: THERMOPLASTIC POLYESTER, UL 94V-0 (NATURAL).
 POST: COPPER ALLOY (TIN OR TIN LEAD-PLATED, .000150" MIN THICK - SEE PART NUMBER TABLE FOR DETAILS).
2. ONE HOLE MAY BE UNDERSIZED (.032-.035 DIA) FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
3. PARTS MUST COMPLY WITH AMP SOLDERABILITY SPEC 109-11-2.
4. PLASTIC AROUND POST PERMISSIBLE IN THIS AREA ONLY.
5. DIMENSION APPLIES WHEN HEADER IS HELD FLAT.
6. MEASURED AT -A-
7. COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
8. RADIUS AT TIP PERMITTED, BOTH ENDS.
9. POST MUST WITHSTAND 3.0 LB MIN AXIAL FORCE IN BOTH DIRECTIONS WITHOUT DISLODGING.
10. SOLDER SIDE OF BOARD IS SHOWN.
11. DIMENSION SHOULD BE .060 MIN WHEN MATING WITH A MTA-100 CONNECTOR ASSEMBLY OR A CST-100 CONNECTOR.
12. HOLE IN OMITTED POST LOCATION MAY NOT BE PRESENT.
13. AMP LOGO MAY OR MAY NOT APPEAR ON MOLDING HOUSING.

3-644346-2 SHOWN

SUPERSEDED BY 3-644346-7	TIN	5	3-644346-7
	TIN	3	3-644346-4
	TIN-LEAD	2,4	3-644346-2
SUPERSEDED BY 3-644346-4	TIN-LEAD	5	644346-7
SUPERSEDED BY 3-644346-2	TIN-LEAD	3	644346-4
SUPERSEDED BY 3-644346-2	TIN-LEAD	2,4	644346-2
	FINISH	POST NO. OMITTED	PART NUMBER



THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	0 PLC ± -	1 PLC ± -	2 PLC ± -	3 PLC ± .005	4 PLC ± -	ANGLES ± -
DWN B VISWESWARA 07JULY2005 CHK D BOSSI 07JULY2005 APVD D BOSSI 07JULY2005 NAME Tyco Electronics Corporation Harrisburg, Pa 17105-3608 PRODUCT SPEC MTA-100 HEADER ASSEMBLY, NARROW, .025 SQUARE STRAIGHT POST, TIN PLATED, 6 POSITION, OMITTED POST APPLICATION SPEC SIZE A1 WEIGHT CUSTOMER DRAWING		SCALE 10:1 SHEET 1 OF 1 REV L1					